

CITY MPG  
**13**



HIGHWAY MPG  
**19**

### STANDARD EQUIPMENT

#### EXTERIOR

- \* High-gloss Black Air Inlet Grilles W/outlet Grilles At Rear
- \* Enlarged Rear Diffuser
- \* Tire Mobility System -inc: Sealant & 12v Compressor
- \* 19" 10-spoke Y-design Forged Aluminum Alloy Wheels W/locking Wheel Bolts -inc: P235/35r19 Front & P295/30r19 Rear Summer Performance Tires
- \* Aluminum Optic Engine Compartment Vents
- \* Wipers W/rain Sensor

#### INTERIOR

- \* Aux Pwr Outlet In Trunk
- \* Floor Mats
- \* Leather-wrapped Interior Door Handles
- \* Automatic Air Conditioning
- \* Illuminated Glove Box -inc: Sunglasses Holder, Aux Pwr Outlet
- \* Center Console -inc: (2) Cupholders, Storage
- \* Audi Navigation System Plus -inc: Color Screen, Real Time Traffic
- \* Pwr Locks
- \* Ashtray & Lighter
- \* Anti-theft Alarm W/engine Immobilizer
- \* Backlit Instrument Cluster W/auto Brightness Control
- \* (2) Storage Nets On Back Of Seats
- \* Fine Nappa Leather Seats
- \* Driver Info System W/on-board Computer
- \* 10-way Pwr Heated Sport Seats -inc: 4-way Pwr Lumbar, Headrests
- \* Leather Door Inserts
- \* Homelink Garage Door Opener
- \* Luggage Net On Rear Shelf
- \* Cruise Control
- \* Pwr Windows
- \* Auto-dimming Rearview Mirror W/compass

#### MECHANICAL

- \* 5.2l Fsi V10 Engine
- \* Servotronic Electromechanical Pwr Steering W/speed-dependent Pwr Assistance
- \* Oval Exhaust Pipes
- \* Audi Magnetic Ride Adaptive Damping System
- \* 4-wheel Vented Disc Brakes
- \* Front/rear 4-link Suspension
- \* Tool Kit
- \* Quattro Permanent All-wheel Drive System

#### SAFETY

- \* Tire Pressure Monitoring System
- \* 4-wheel Anti-lock Braking System (abs) W/electronic Rear Brake Pressure Distribution (ebd)
- \* Crash Sensor -inc: Fuel Supply Shut Off, Battery Disconnect, Doors Unlock
- \* Led Daytime Running Lights
- \* Dual Front Knee Airbags
- \* Audi Hill Hold Assist

#### ENTERTAINMENT

- \* Am/fm Stereo W/cd Player -inc: Mp3 Capability, Sirius Satellite Radio, Aux Input Jack
- \* Bluetooth Hands-free Interface
- \* Bang & Olufsen Sound System -inc: 465-watt Amplification, Digital Signal Processing (dsp), Subwoofer In Bass Reflex Cabinet, (12) Loudspeakers

Model **R8 1-Owner Clean Carfax**  
Year **2011**  
VIN **WUAVNAFG4BN000318**  
Trim **5.2L**  
Color **Ibis White**  
Engine **5.2L FSI V10 Engine**

Total Base Price

\$170,100.00

MSRP

\$170,100.00