

CITY MPG  
**18**



HIGHWAY MPG  
**25**

**OPTIONAL EQUIPMENT**

- \* Xle Navigation Package W/entune
- \* Blind Spot Monitor
- \* Bisque, Leather Seat Material
- \* Sandy Beach Metallic

**STANDARD EQUIPMENT  
EXTERIOR**

- \* Tailgate/rear Door Lock Included W/power Door Locks
- \* Wheels: 17" X 7" Alloy
- \* Express Open/close Sliding And Tilting Glass 1st Row Sunroof W/sunshade
- \* Body-colored Power Heated Side Mirrors W/manual Folding
- \* Fixed Rear Window W/fixed Interval Wiper And Defroster
- \* Variable Intermittent Wipers W/heated Wiper Park
- \* Deep Tinted Glass
- \* Lip Spoiler
- \* Power Sliding Rear Doors
- \* Power Liftgate Rear Cargo Access
- \* Power Tailgate/rear Door Lock Included W/power Doors
- \* Front Fog Lamps
- \* Fully Automatic Projector Beam Halogen Daytime Running Headlamps W/delay-off

**INTERIOR**

- \* Leather Steering Wheel
- \* Compass
- \* Homelink Garage Door Transmitter
- \* Cruise Control W/steering Wheel Controls
- \* Rear Hvac W/separate Controls
- \* Dual Zone Front Automatic Air Conditioning
- \* Interior Trim -inc: Simulated Wood Instrument Panel Insert, Simulated Wood Door Panel Insert, Simulated Wood Console Insert And Chrome Interior Accents
- \* Leather/simulated Wood Gear Shift Knob

- \* Day-night Auto-dimming Rearview Mirror
- \* Power 1st Row Windows W/front And Rear 1-touch Up/down
- \* Power Door Locks W/autolock Feature
- \* Trip Computer
- \* Outside Temp Gauge
- \* Heated Front Bucket Seats -inc: 8-way Power Driver And 4-way Power Passenger Seats
- \* Leather Front Seats W/leatherette Back Material
- \* Manual Tilt/telescoping Steering Column
- \* Power Rear Windows, Power Vented 3rd Row Windows And W/manual Sun Blinds
- \* Fixed 60-40 Split-bench Leatherette 3rd Row Seat Front, Manual Recline, Manual Fold Into Floor, Number, Control And Type Head Restraint

**MECHANICAL**

- \* Engine: 3.5l Dohc V6 Smpi
- \* Transmission: Electronic 6-speed Automatic W/od
- \* Front-wheel Drive
- \* Electric Power-assist Speed-sensing Steering

**SAFETY**

- \* Rear Camera
- \* Electronic Stability Control (esc)
- \* Abs And Driveline Traction Control
- \* Dual Stage Driver And Passenger Seat-mounted Side Airbags
- \* Low Tire Pressure Warning
- \* Dual Stage Driver And Passenger Front Airbags
- \* Curtain 1st And 2nd And 3rd Row Airbags
- \* Airbag Occupancy Sensor
- \* Driver Knee Airbag

**ENTERTAINMENT**

- \* Radio W/seek-scan, Clock, Steering Wheel Controls And Radio Data System

Model **Sienna**  
 Year **2014**  
 VIN **5TDYK3DC2ES441331**  
 Trim **XLE**  
 Color **Sandy Beach Metallic**  
 Engine **3.5L DOHC V6 SMPI Engine**

Total Base Price **\$33,645.00**  
 Xle Navigation Package W/entune **\$1,735.00**  
 Blind Spot Monitor **\$500.00**

MSRP

**\$35,880.00**