

CITY MPG
18



HIGHWAY MPG
25

OPTIONAL EQUIPMENT

- * Xle Premium Navigation Pkg W/entune
- * Blind Spot Monitor Lane Change Assist
- * Super White
- * Bisque, Leather Seat Trim

STANDARD EQUIPMENT

EXTERIOR

- * 17" 7-spoke Machine-finished Alloy Wheels
- * Color-keyed Rear Spoiler
- * Pwr Tilt/slide Moonroof W/sunshade
- * Auto On/off Halogen Headlamps
- * Integrated Wide-angle Front Fog Lamps
- * Color-keyed Heated Pwr Mirrors
- * Rear Privacy Glass
- * Washer-linked Variable Intermittent Wipers -inc: De-icer Grid
- * Rear Intermittent Wiper
- * Dual Pwr Sliding Doors W/jam Protection -inc: Pwr Liftgate

INTERIOR

- * 8-way Pwr Drivers Captains Seat W/pwr Lumbar
- * 4-way Pwr Passenger Captains Chair
- * Heated Driver/front Passenger Seats W/temperature Control
- * Textured Leather Seat Trim
- * 60/40 Split & Stow Third Row Seat -inc: One-motion Stow
- * Leather-wrapped Steering Wheel
- * Tilt/telescopic Steering Column
- * Steering Wheel Mounted Controls -inc: Audio, Telephone & Voice Command Controls*
- * 3.5" Multi-information Display W/customizable Settings -inc: Backup Monitor, Clock, Outside Temp, Air Cond Indicator, Eco Driving Indicator, Fuel Economy History, Instant/average Fuel Economy, Distance To Empty

- * Pwr Door Windows W/auto Up/down Feature -inc: Jam Protection
- * Pwr Rear Quarter Windows
- * Shift-activated Pwr Door Locks -inc: Anti-lock Out Feature
- * Remote Two-stage Unlocking Keyless Entry W/panic Button -inc: Pwr Sliding Side/rear Door Controls
- * Homelink Universal Transceiver Garage Door Opener
- * Cruise Control
- * Tri-zone Automatic Air Conditioning W/rear Controls -inc: Air Filter
- * Hd Rear Window Defogger W/timer
- * Auto-dimming Rearview Mirror W/integrated Compass
- * Manual Second & Third Row Sunshades

MECHANICAL

- * 6-speed Automatic Transmission
- * 3.5l Dohc 24-valve V6 Engine
- * Front Wheel Drive
- * Electric Pwr Assisted Rack & Pinion Steering

SAFETY

- * 4-wheel Anti-lock Brake System
- * Vehicle Stability Control (vsc)
- * Traction Control (trac)
- * Daytime Running Lights
- * Driver/front Passenger Advanced Airbag System W/passenger Occupancy Sensor
- * Driver/front Passenger Seat-mounted Side Airbags
- * Three-row Side Curtain Airbags
- * Tire Pressure Monitor System

ENTERTAINMENT

- * Siriusxm Satellite Radio -inc: 90-day Trial Subscription
- * Am/fm Stereo W/cd/mp3/wma Player -inc:

- (6) Speakers, Auto Sound Leveling
- * Auxiliary Audio Jack
- * Usb Port W/ipod Connectivity
- * Bluetooth Wireless Technology -inc: Hands-free Phone & Music Streaming Capabilities

PROCESSING-OTHER

- * ** All Standards Are Preliminary **

Model **Sienna**
 Year **2013**
 VIN **5TDYK3DC9DS405506**
 Trim **XLE**
 Color **Super White**
 Engine **3.5L DOHC 24-Valve V6 Engine**

Total Base Price \$40,630.00
 Xle Premium Navigation Pkg W/entune \$1,735.00
 Blind Spot Monitor Lane Change Assist \$500.00

MSRP

\$42,865.00