

CITY MPG  
**18**



HIGHWAY MPG  
**27**

### OPTIONAL EQUIPMENT

- \* Prestige Pkg

### STANDARD EQUIPMENT

#### EXTERIOR

- \* Space Saver Spare Tire
- \* Automatic Xenon Plus Self Leveling Headlights
- \* Front Fog Lights
- \* Led Tail Lamps
- \* Alarm System W/immobilizer

#### INTERIOR

- \* Color Driver Information System W/trip Computer
- \* Interior Trunk Release
- \* Cruise Control
- \* Homelink Garage Door Opener
- \* Ashtray W/lighter
- \* Autodimming Interior Mirror W/compass
- \* Dual Illuminated Vanity Mirrors
- \* Split Folding 60/40 Rear Seat Back
- \* Adjustable Height Folding Front Center Armrest
- \* Tool Kit In Trunk
- \* Split Folding Rear Seat Back W/passthrough
- \* Adjustable Height Folding Front Center Armrest W/(2) Cupholders
- \* Dual Rear Cupholders
- \* Front & Rear Floor Mats
- \* Tilt & Telescoping Manually Adjustable Steering Column
- \* Backlit Instrument Cluster W/automatic Brightness Control, Digital Trip Odometer & Service Interval Indicator
- \* 12v Pwr Outlet

#### MECHANICAL

- \* 3.0l Tfsi V6 Supercharged Engine
- \* 6-speed Manual Transmission

- \* Pwr Vented Front & Solid Rear Disc Brakes
- \* 5-link Front Suspension, Upper & Lower Wishbones, Tubular Anti-roll Bar
- \* Independent Trapezoidal Link Rear Suspension W/rigid Subframe Mount & Anti-roll Bar
- \* Servotronic Pwr Steering W/variable Input
- \* Electromechanical Parking Brake

#### SAFETY

- \* Brake Assist
- \* Rear Backup Camera W/park Sensors
- \* Electronic Stability Program
- \* Impact Protection W/reinforced High Strength Steel/ Aluminum Crossmembers, Reinforced Bumpers, Rigid Occupant Cell
- \* Driver/front Passenger Next Generation Airbags W/dual-threshold, Passenger Sensor
- \* Front Seat Mounted Side Airbags
- \* Front & Rear Head Curtain Airbags
- \* 3-point Rear Seatbelts W/force Limiters
- \* Latch Provisions In Rear Seats
- \* Front & Rear Sideguard Head Curtain Airbags

#### ENTERTAINMENT

- \* Bang & Olufsen Premium Sound System -inc: Am/fm/mp3 Concert Radio W/dvd Player, (2) Sd Card Slots, Hdd Based Navigation, 3g Mmi, Sirius Satellite Radio
- \* Audi Sound System
- \* Bluetooth Hands-free Phone Interface

#### PROCESSING-OTHER

- \* \*\*preliminary Standard Equipment\*\*

Model **S4 Prestige Pack 6Mt**  
Year **2011**  
VIN **WAUMGAFL1BA009692**  
Trim **1 Owner Carfax Certified**  
Color **Brilliant Black**  
Engine **3.0L TFSI V6 Supercharged Engine**

Total Base Price \$46,600.00  
Prestige Pkg \$6,300.00

MSRP

\$52,900.00