

CITY MPG  
**16**



HIGHWAY MPG  
**21**

**STANDARD EQUIPMENT**

**EXTERIOR**

- \* P255/45r20 All-season Bsw Tires
- \* 20" Unique Polished Aluminum Wheels
- \* 17" Mini Spare -inc: T155/70d17 Tire
- \* Fixed Glass Roof W/pwr Front & Rear Sunshade
- \* Bright Beltline Moldings -inc: Lower Bodyside Accent Strip
- \* Split Wing Grille
- \* Adaptive High Intensity Discharge (hid) Headlights W/auto High Beams -inc: Autolamp On/off Delay Controls
- \* Fog Lamps
- \* Led Taillights
- \* Rear Privacy Glass
- \* Acoustic Laminated Front Side Door Glass
- \* Body Color Pwr Heated Mirrors -inc: Security Approach Lamps, Memory, Driver Side Auto Dimming, Integrated Blind Spot Mirrors, Led Signal Indicators
- \* Speed Sensitive Intermittent Wipers W/rain Sensor
- \* 2-speed Rear Wiper
- \* Body Color Door Handles W/chrome Inserts
- \* Pwr Liftgate

**INTERIOR**

- \* Tri-zone Automatic Temp Control
- \* 12-way Pwr Heated/cooled Front Bucket Seats -inc: Front Pwr Lumbar, Driver Memory
- \* 60/40 Fold Flat Rear Bench Seat W/heated Outboard Seating Surfaces -inc: 40 Side Pwr Release
- \* Third Row 50/50 Split Fold Flat Bench
- \* Premium Perforated Leather Seating Surfaces
- \* Front Row Center Stack Console W/adjustable Armrest, Storage, (2)

- Cupholders
- \* (2) Front/(2) Rear Floor Mats
- \* Led White Back Lit Instrumentation
- \* Instrument Cluster W/message Center
- \* Delayed Accessory Pwr Shut-off
- \* Securicode Keyless Entry Pad
- \* Universal Garage Door Opener
- \* Touch Screen W/audio & Climate Controls, Compass, Rear View Camera
- \* Securilock Passive Anti-theft System (pats)
- \* Cabin Air Filtration System
- \* Rear Window Defroster
- \* (4) 12v Pwr Points
- \* 110v Inverter In Front Console
- \* Genuine Wood Trim
- \* Auto-dimming Rearview Mirror
- \* Overhead Console
- \* Second Row Manual Sunshades
- \* Driver/front Passenger Illuminated Visors
- \* (3) Assist Handles
- \* Ambient Interior Lighting -inc: Front/rear Dome Lamps W/front/rear Map Lights
- \* Illuminated Entry
- \* Leather-wrapped Shifter Knob
- \* Front Seat Back Pockets
- \* Rear Cargo Cover & Cargo Net

**MECHANICAL**

- \* Intelligent Access W/push Button Start
- \* 3.16 Axle Ratio
- \* All Wheel Drive
- \* 78-amp Low Maintenance Battery W/battery Saver
- \* 200-amp Alternator
- \* Electronic Pwr Assist Steering
- \* Easy Fuel Capless Fuel Filler System
- \* Dual Exhaust W/chrome Tips
- \* 3.5l Dohc 24-valve Twin Turbo V6 Ecoboost Engine

- \* 6-speed Automatic Transmission W/selectshift & Paddle Activation

**SAFETY**

- \* Driver/front Passenger Belt-minder
- \* Mykey -inc: Top Speed Limiter, Audio Volume Limiter, Early Low Fuel Warning, Programmable Sound Chimes, Belt-minder W/audio Mute
- \* 4-wheel Ventilated Disc Brakes
- \* 4-wheel Anti-lock Brakes (abs)
- \* Advance Trac Roll Stability Control (rsc)
- \* Driver/front Passenger Front & Side Airbags
- \* Side Inflatable Restraint For All Rows
- \* Reverse Sensing System
- \* Sos Post Crash Alert
- \* Personal Safety System -inc: Seat Belt Pretensioners, Load-limiting Retractors, Driver Seat Position Sensing, Front Passenger Seat Sensing System (fpss)
- \* Lower Anchors & Tethers For Children (latch)
- \* Child Safety Rear Door Locks
- \* Tire Pressure Monitoring System (tpms)
- \* Side Curtain Airbags For All Rows

**ENTERTAINMENT**

- \* Am/fm Stereo W/cd/dvd/mp3 Player -inc: (10) Speakers, Sirius Satellite Radio W/6-month Prepaid Subscription, Aux Audio Input Jack, 10 Gb Hard Drive, Usb Port \*sirius Satellite Radio N/a In Ak Or Hi\*
- \* Roof Mounted Fixed Mast Antenna
- \* Sync Voice-activated Communications & Entertainment System -inc: Bluetooth Capability, Steering Wheel Audio Controls, Usb Port, Audio Input Jack, 911 Assist, Vehicle Health Report, Turn-by-turn Navigation, Real-time Traffic \*when Paired more...

Model **MKT ECOBOOST AWD NAV**  
 Year **2011**  
 VIN **2LMHJ5AT4BBJ52497**  
 Trim **MK T M KT**  
 Color **White Platinum Tri-Coat**  
 Engine **3.5L DOHC 24-Valve Twin Turbo V6 Ecoboost Engine**

Total Base Price **\$49,200.00**

MSRP

**\$49,200.00**